

# SIG SAUER MCX



PASSION FOR THE DARTS



**WORKER**

**F10555**



**AK**  
HOMME

**X.S.W** **ML3D**

AK-BLASTER MOD SHOP IS AN ONLINE SHOP AND WE MAKE PRODUCTS TO MODIFY AND CUSTOMIZE NERF BLASTER. WE OFFER WORKER MOD, F10555, MEN-GUN MOD, AK TACTICAL GEAR.XSW.ML3D, ARTIFACT, ETC BRAND PRODUCTS ON BLASTER MODDING. WE PROVIDE SERVICES ON CUSTOMIZE BLASTER WITH PARTS, 3D PRINTING AND PAINT WORKS. WE ORGANIZE BLASTER GAME ACTIVITIES AND NERF PARTY FOR KIDS. WE OFFER VENUE DESIGN, CUSTOMIZE INVITATION CARDS, HEALTHY FOODS AND CAKE, ORGANIZE NERF BATTLE GAME AND PHOTOGRAPHY SERVICES.

# ***Disclaimer***

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## **Disclaimer:**

Individual results may vary. Modding blasters is a hobby of ours, and in no way do we claim to be experts on the subject. We've written this manual for other enthusiasts who want to accomplish what we have with our blasters. However, due to legal reasons, we're unable to guarantee any results and the content in this manual should not be considered professional advice.

The use of this information and recommended products should be based on your own due diligence. You agree not to hold the authors and/or distributors of this manual liable for any success or failure of your endeavors that are directly or indirectly related to the purchase and use of our information, recommended products and services.



Make sure you have good knowledge on electric circuit and modding skill. Please read below instruction carefully and reference to online video on installing instruction.

## ***INSTALLATION STEPS***

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### **Supplies Needed:**

- Small Phillips Head Screwdriver
- Small Flat Head Screwdriver

### **Step 1:**

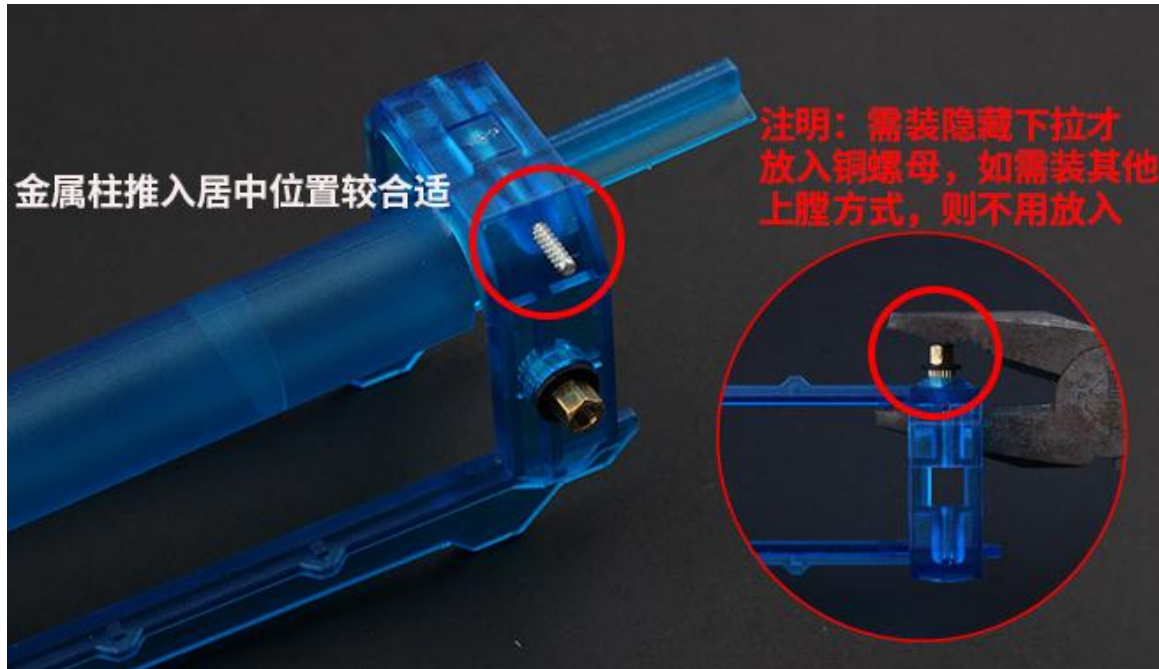
Remove the rear stock cap and all the screw on the blaster shell.





### Step 2:

Install the bolt into the bolt sled, insert the metal pin into the bolt sled hold that connect the two parts. Install the brass screws into both side of bolt sled, ensure the screw fully insert with help of tool.



### Step 3:

Lubricate the plunger chamber with the given lubricant, to ensure smooth sliding of the plunger rod and enhance air tight inside the chamber.



**Step 4:**

Install the bolt sled module into the blaster, check the bolt sled slide smoothly along the blaster inside rail. Install the chamber into have blaster, the front chamber connect with the bolt. The rear plunger rod install with spring coil, check carefully trigger door could lock the plunger rod when it is fully pulled.

**Step 5:**

Cover the blaster halves and insert the spring coil, apply force to push the whole spring coil stay inside and pushing the rear stock.



**Step 6:**

Fasten all the screw back to the blaster, install the rear stock cap at the end process.



**Step 7:**

Prepare the Worker MOD parts as shown.





**Step 8:**

Install the barrel and connector into the blaster muzzle.



**Step 9:**

Install the Pump Kit Main Rod on the barrel, notice the direction and rail fixture position.



**Step10:**

Fasten 2pcs 3x10mm screws to the pump kit main rod onto the blaster body, position well to the brass connectors. Cut and stick the tape on top of the screw to secure in position and reduce chance of loosen screw.

**Step11:**

Cover the screw with provided tape (trim to approximate size) to reduce chance of screw detect from the rod.





**Step 12:**

Install the Gum body cover plate onto the blaster. Fasten with 2pcs 3x12PB screws to the body cover to secure the body.



**Step 13:**

(optional). Insert the keymod into the barrel jacket sides fixtures, the keymod give attachment allow installing side rails (5cm, 15cm, 19cm select, not included)



**Step 14:**

(optional). Install the side rail onto barrel jacket with 3x10KB screws given with the rail kit.



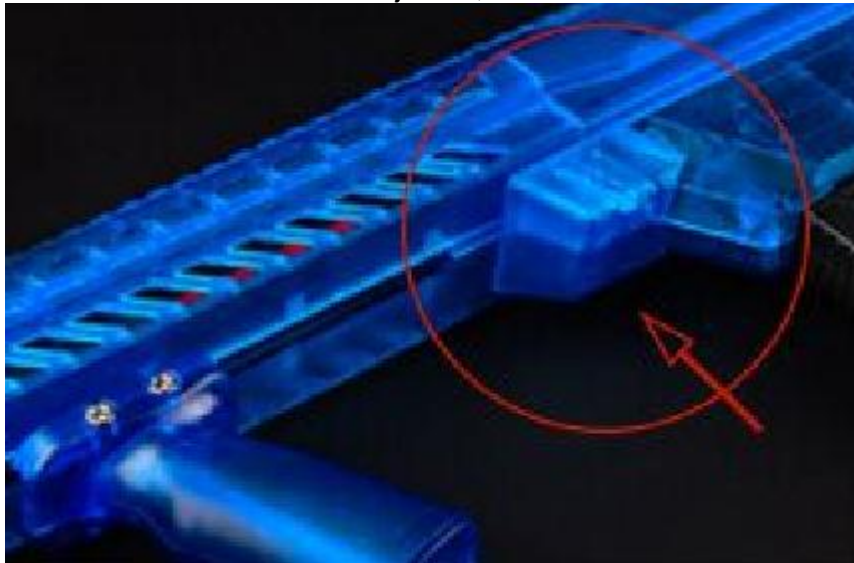
**Step 15:**

Install Barrel Jacket to the barrel, locate well the snap fitting rod and ensure in correct position.



**Step 16:**

Install the barrel fixture under the barrel jacket, be careful the install direction (upward).



**Step 17:**

Fasten all the screws into the barrel jacket and body cover. Caution the screw type for different bolts.

Caution: Do not Re assembly more than 2 times, repeat fastening the screws would damage the cover body.

