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XSW ML3D

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### PASSION FOR THE DARTS

WORKER FICESS

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AK-BLASTER MOD SHOP IS AN ONLINE SHOP AND WE MAKE PRODUCTS TO MODIFY AND CUSTOMIZE NERF BLASTER. We offer worker mod, f10555, men-gun mod, ak tactical gear.xsw.ml3d, artifact, etc brand products on blaster modding. We provide Services on customize blaster with parts, 3d printing and paint works. We organize blaster game activities and Nerf Party for Kids. We offer venue design, customize invitation cards,

Men-Gun

HEALTHY FOODS AND CAKE, ORGANIZE NERF BATTLE GAME AND PHOTOGRAPHY SERVICES.

#### **Disclaimer:**

Individual results may vary. Modding blasters is a hobby of ours, and in no way do we claim to be experts on the subject. We've written this manual for other enthusiasts who want to accomplish what we have with our blasters. However, due to legal reasons, we're unable to guarantee any results and the content in this manual should not be considered professional advice.

The use of this information and recommended products should be based on your own due diligence. You agree not to hold the authors and/or distributors of this manual liable for any success or failure of your endeavors that are directly or indirectly related to the purchase and use of our information, recommended products and services.



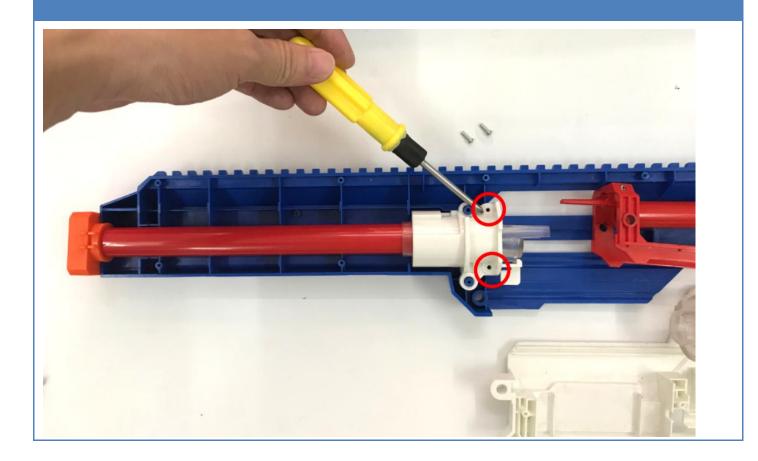
Make sure you have good knowledge on electric circuit and modding skill. Please read below instruction carefully and reference to online video on installing instruction.

## **INSTALLATION STEPS**

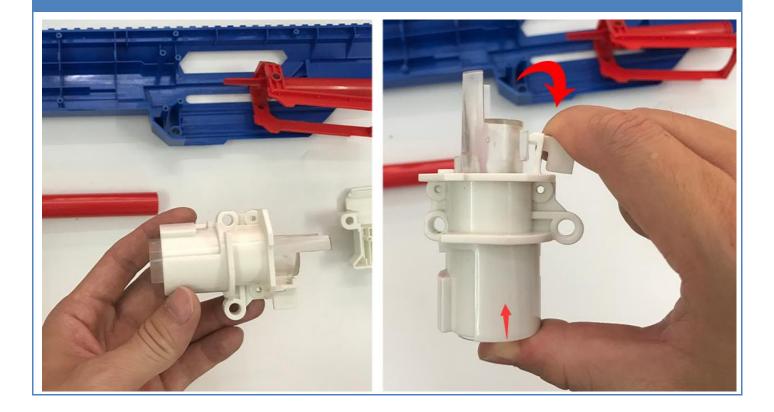
#### Supplies Needed:

- Small Phillips Head Screwdriver
- Instant adhesive glue
- Cutter

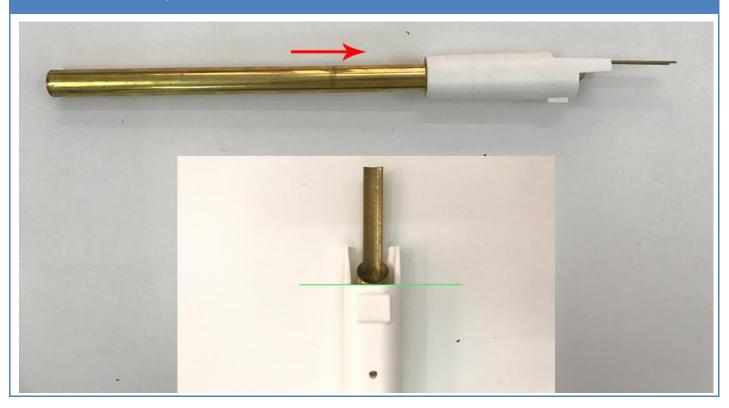
**Step 1:** Remove all the screws that hold the blaster shell Remove the blaster internal parts and keep all at a safe place.



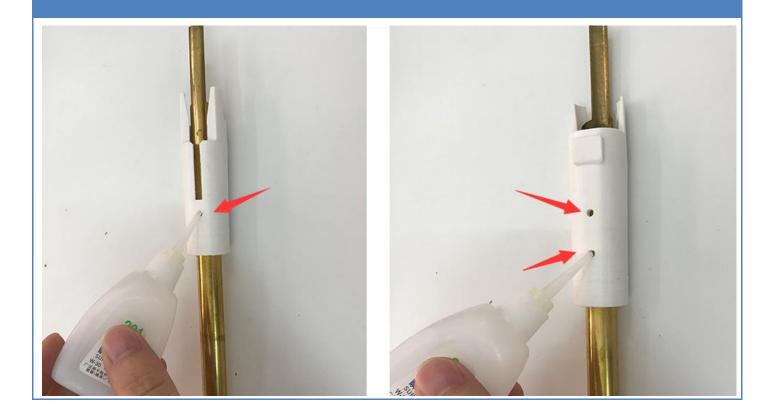
**Step 2:** Push the barrel adaptor out of the muzzle by releasing the stopper.



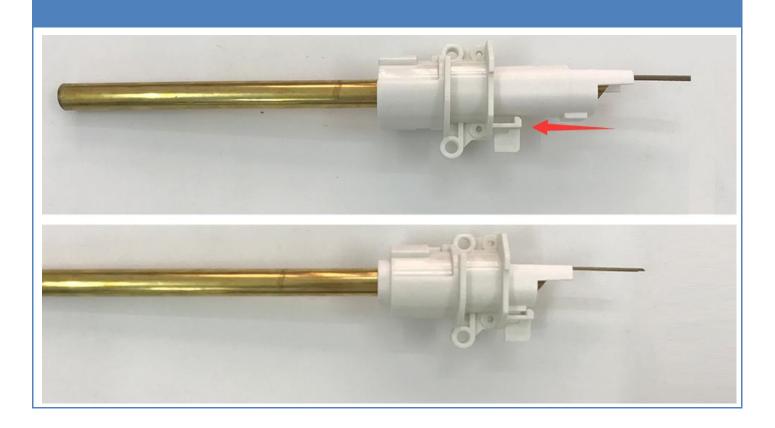
**Step 3:** Insert the barrel tube to the printed adaptor. Push the brass tube to optimal position, leave the tube bottom edge exact the same level as the adaptor end.

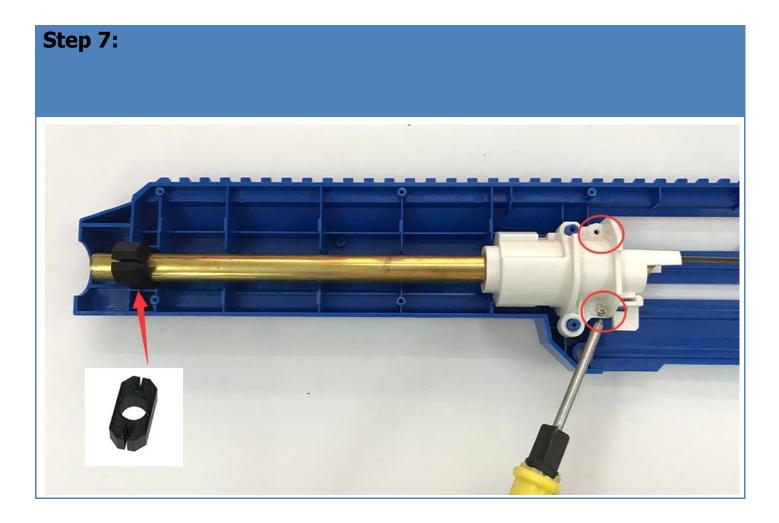


## **Step 5:** Apply instant glue to fix the barrel tube into the muzzle, put the glue into the holes



**Step 6:** Insert the adaptor to the muzzle and secure with the stopper.





**Step 8:** Insert the bolt tube into the printed bolt and make it at correct position, contour exact the same



**Step 9:** Apply small amount of instant glue make the bolt fix together, especially the tongue of the bolt



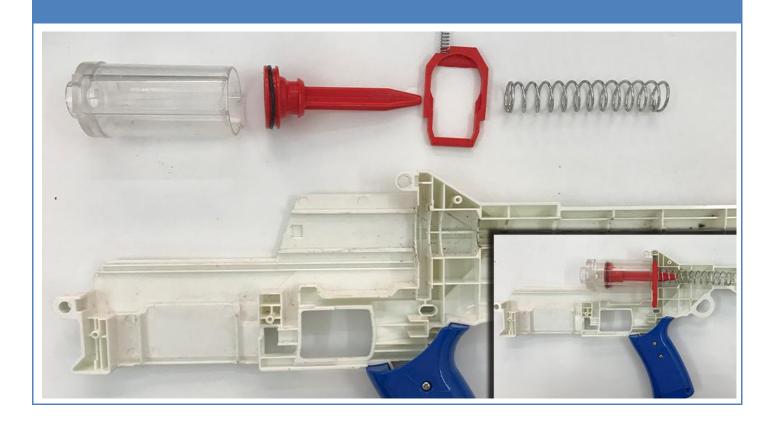
**Step 10:** Install the O-rings onto the bolt and wear the bolt on the boltsled



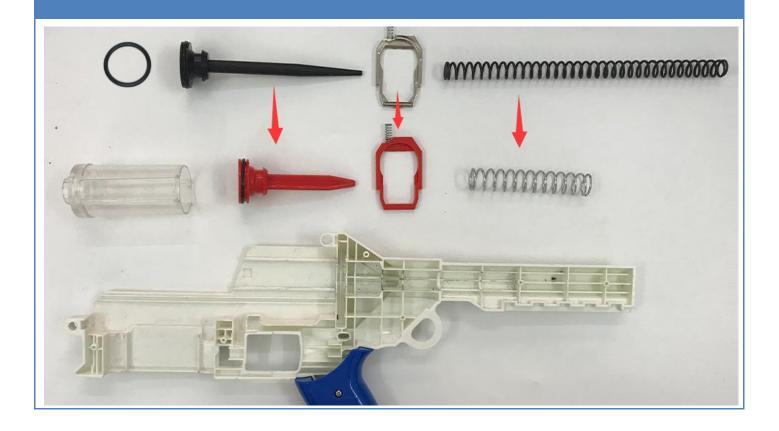
**Step 11:** Install the blotsled to the blaster body, becare to handle the brass tube in correct position.



**Step 12:** Remove the plunger module and keep the chamber.



**Step 13:** Replace the plunger system, dart gate and spring with the reinforced kit



**Step 14:** Install all the parts back to the shell and screw them well. Insert the barrel fixture onto the brass tube, which allow fixing the 19mm plastic tube.

