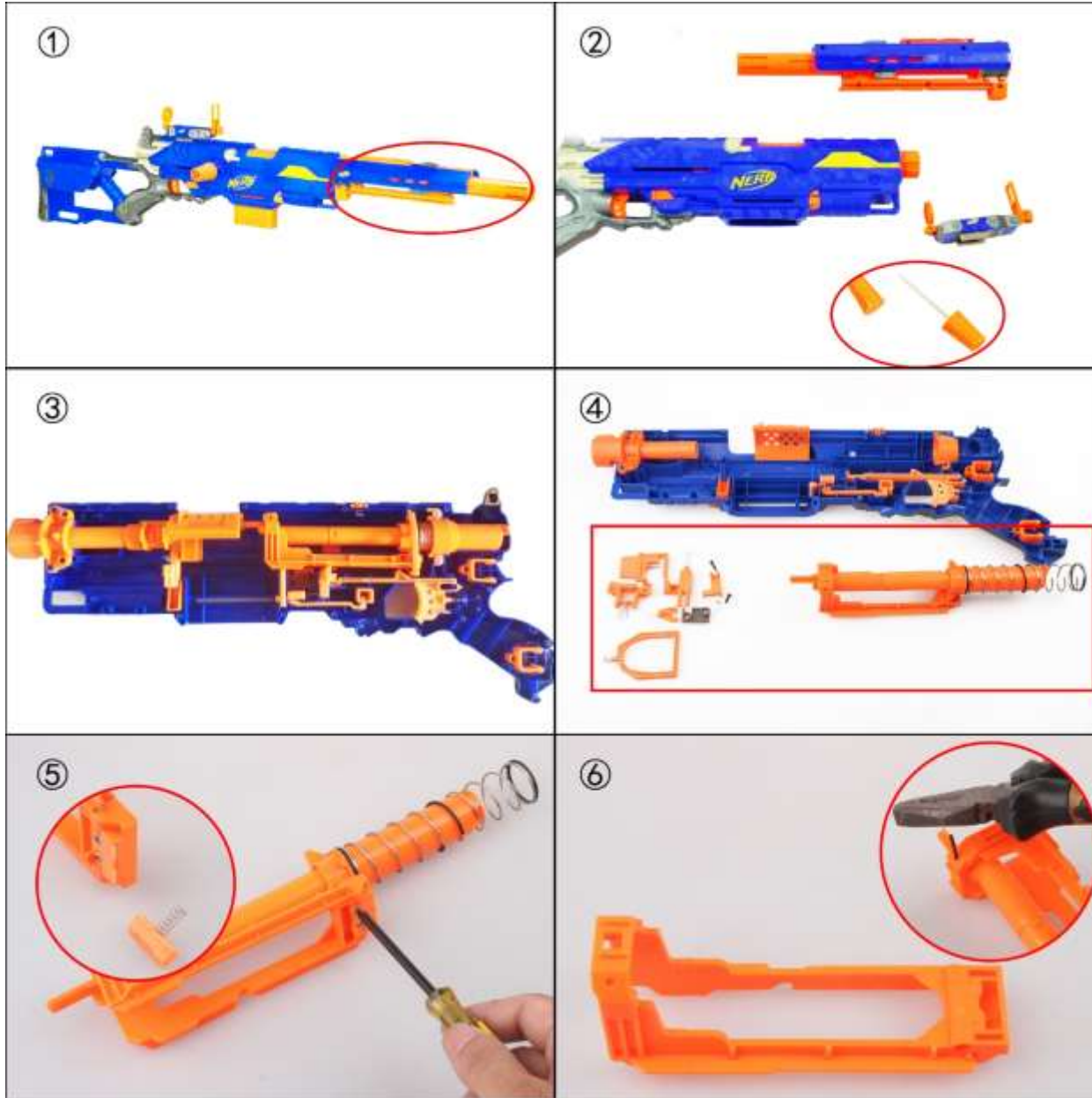


1) Remove the front barrel



2) Remove the bolt grip by pulling

3) Remove all the screws on the shell and open the shell

4) Pick up the plunger module, dart gate and safety locks.

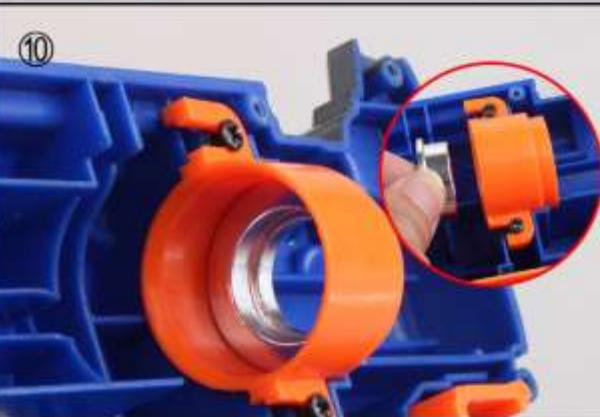
5) On the boltsled, remove the safety lock at the bottom end.

6) Remove the bolt metal pin and take away the original bolt out of the boltsled.

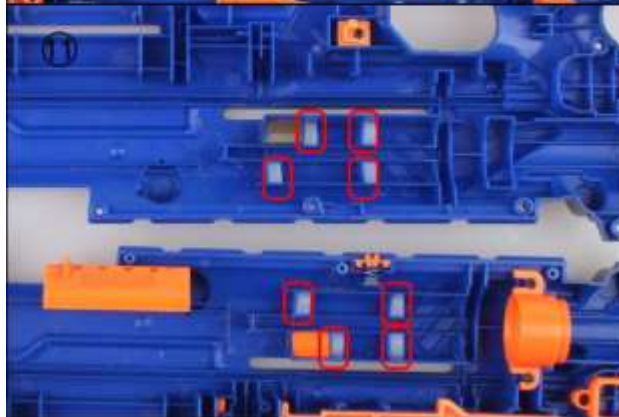
7) Insert the metal bolt and install onto the boltsled, secure by insert the metal pin back to the boltsled.



8) Prepare the Plunger tube and Plunger rod, lubricate well the oring and inside chamber wall.



10) Install the metal cap to the spring stopper parts as shown.



12) Install the metal barrel tube to the barrel adaptor, setup as shown image.

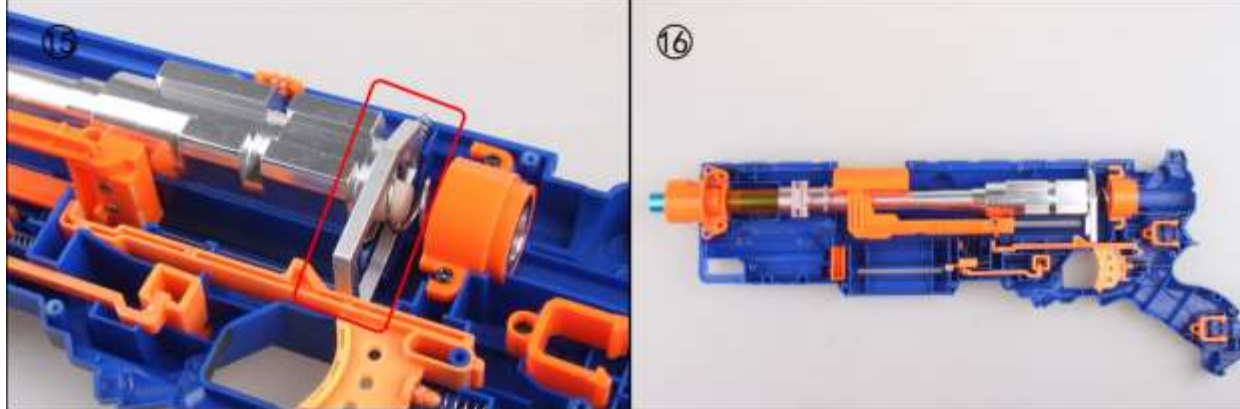
9) Prepare the Plunger module and install the spring into the plunger rod, the module setup as shown image.

11) Insert the rubber blocks to the blaster shell as shown location, this is to fill up the space on the metal plunger chamber.

13) Shell cutting on the inside ridges in front of the bolt, this is to ensure enough space for the barrel adaptor.



14) Install the barrel adaptor to the shell, location as shown and sit well on the shell ridge.



15) Install the dart gate inbetween the plunger and the spring stopper.



16) Install all the modules back to the shell and check every parts working correctly.

17) Close the shells and fasten all the screws back to the blaster. Install the bolt to the boltsled.



18) Install the buttstock and barrel back to the blaster. Modding complete.

